

# LR420

Fixed Window System

## INSTALLATION GUIDE



FORTEseries



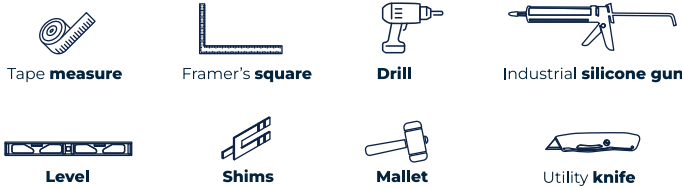
### HSE REGULATIONS



#### Check List

- Personal **protective equipment**
- Work **tools**
- Tools **conditions**
- Safety **precautions**
- Cleanliness **area**

### TOOLS & MATERIALS



### Introduction

- The **LR420** system is a fixed window system.
- This guide illustrates the correct way to install the system
- Please follow all the steps carefully.
- If you have any questions, **please contact LINEA ROSSA**
- This installation guide is intended as a general reference only.**

### Extra Installation Notes

- Transport boxes with suitable support to avoid spoilage. If forklift is used, bind boxes when lifting or moving. Be especially careful about bumping.
- After all materials are received, in terms of quantity and quality should be checked, in case of any mismatch in shipment should be reported to the authority immediately.
- Installation instructions are of a general nature and will cover any conditions you may encounter. May not be covered. Shop drawings and/or assembly manuals specially prepared.
- If you have any questions about the installation, Please contact the official for clarification before proceeding

### WARNING



Spot test is recommended before using any **cleaning agent and abrasive type cleaners should never be used.**

After the product is accepted and received by the contractor, any damage or **installation problems are no longer the responsibility of LINEA ROSSA.**

### CONTENTS OF LR-420 PACKAGE



✓ **Assembly** Screw



✓ **Screw** Cover



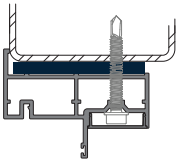
**Make sure the following materials are included in the package**

#### Note

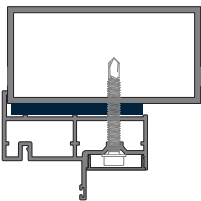
##### Substrate applications

Please see shop drawing for edge distance and screw type.

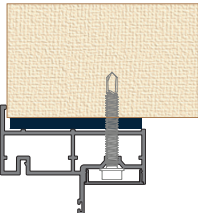
STEEL



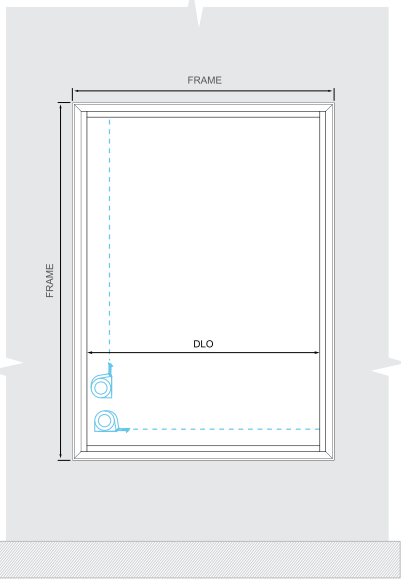
ALUMINUM



WOOD



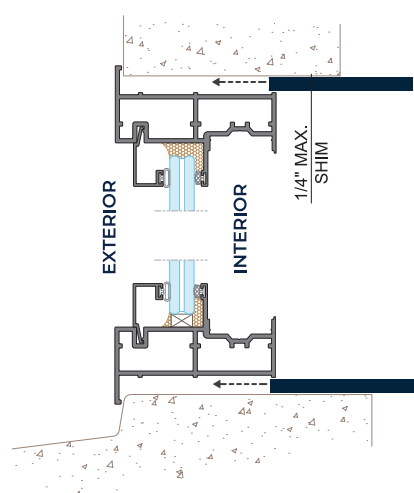
### Inspection



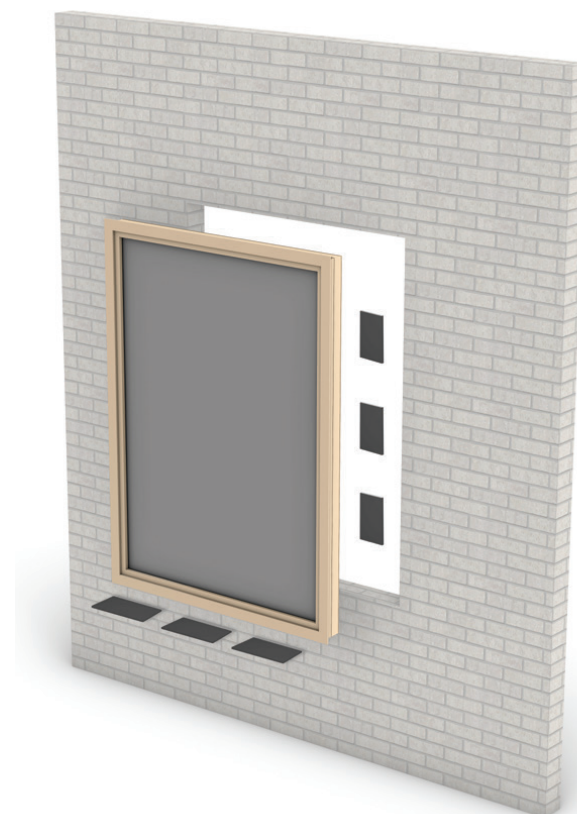
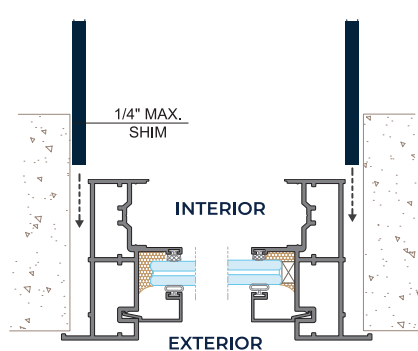
- The rough opening should be checked for the correct size as determined by dimensions listed in the architectural specifications an the shop drawings.
- Measure rough opening in several places to determine variations.
- Check all the material upon arrival for quantity and damage.

#### First Panel Installation

##### STEP 1



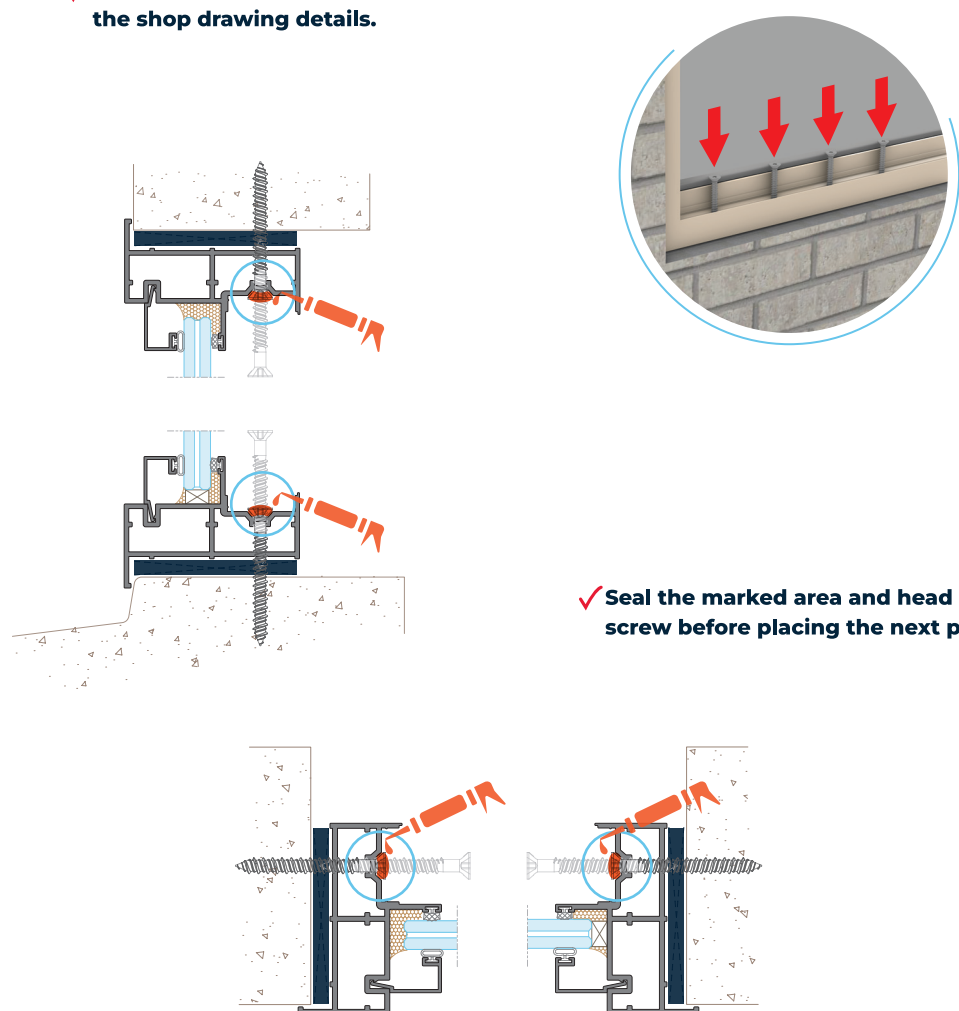
- ✓ Check anchor installation from the shop drawings.
- ✓ Place the panel, Place the shim blocks.



##### STEP 2

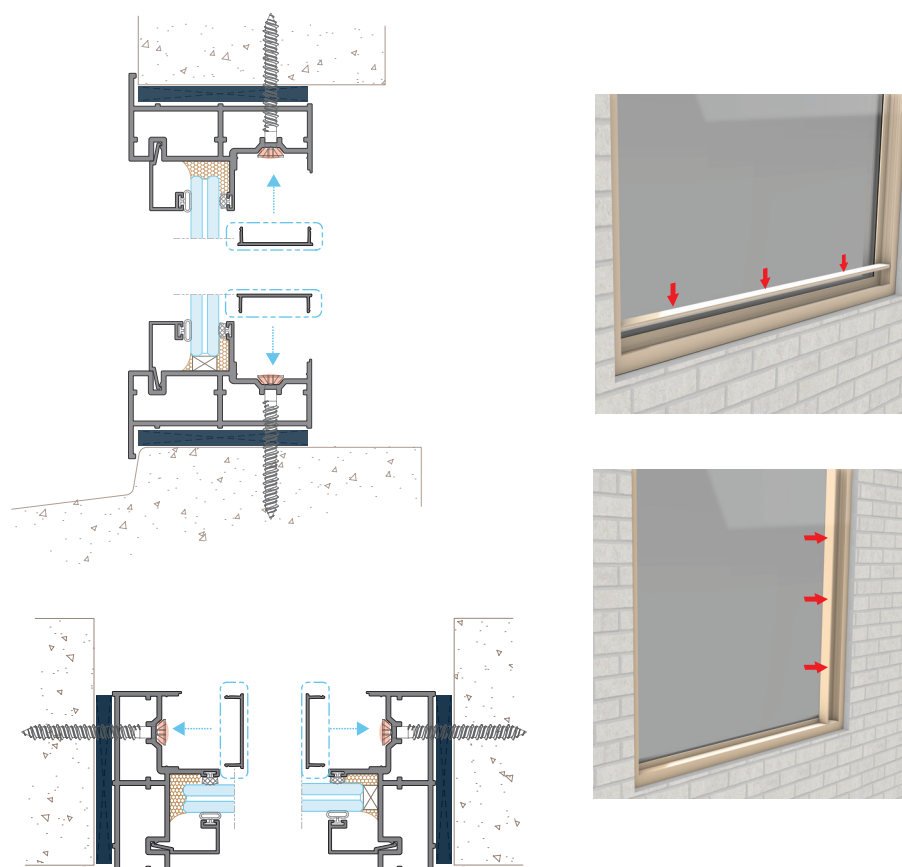
#### First Panel Installation

- ✓ Screw with the screw in accordance with the shop drawing details.



##### STEP 3

#### Put the final covers





# LR420

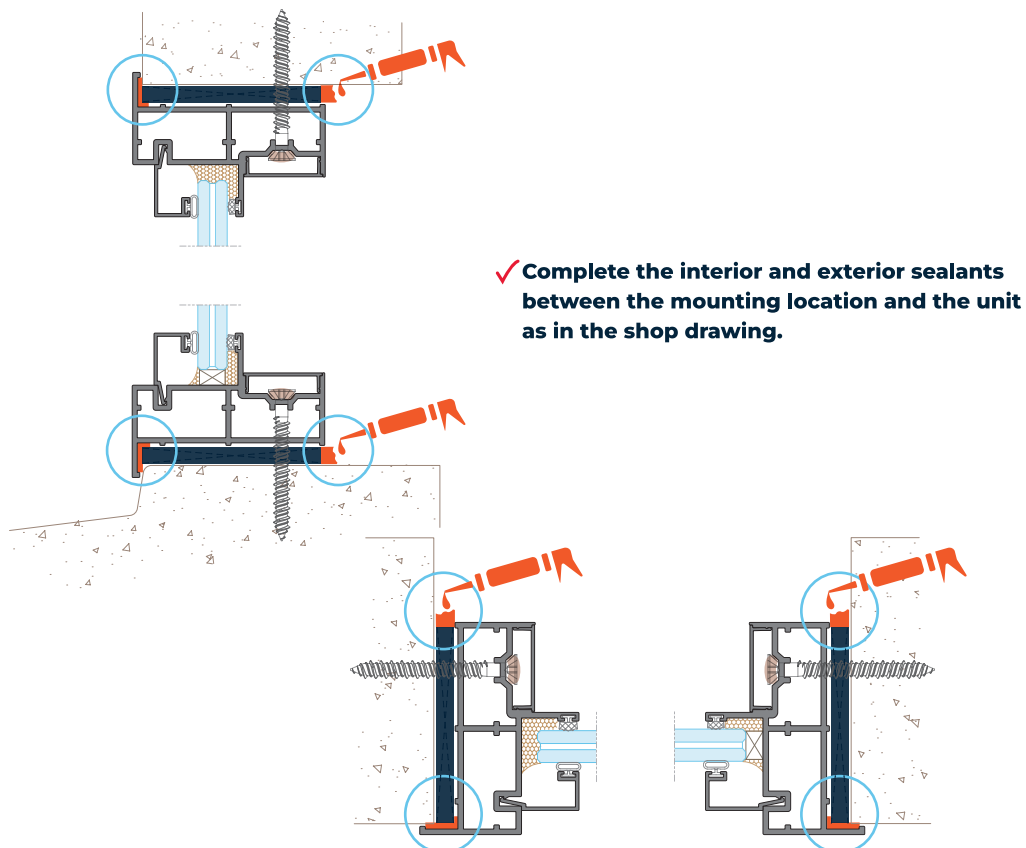
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### STEP 4

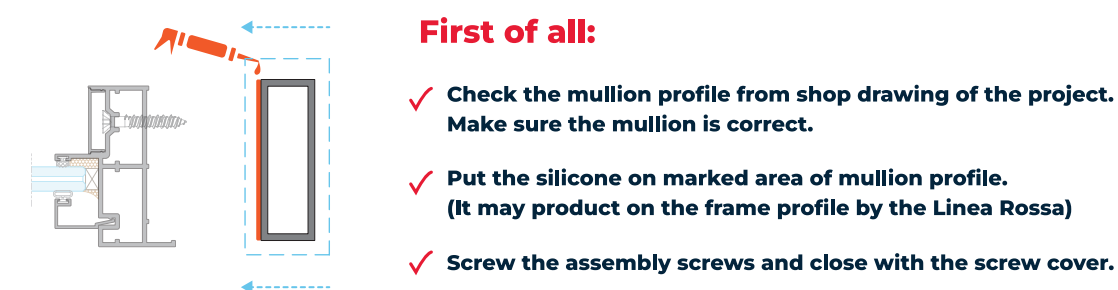


### Put the final covers

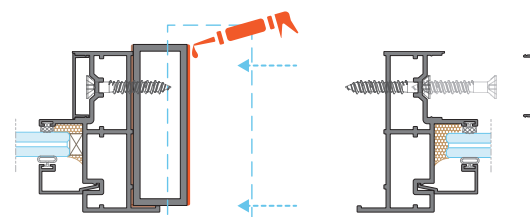


### STEP 5

#### Unclipped mullion applications



- 2 ✓ Put the silicone marked area of the mullion again. Bring the second panel.



- 3 ✓ Screw the assembly screws and close with the screw cover.

### FINAL

