



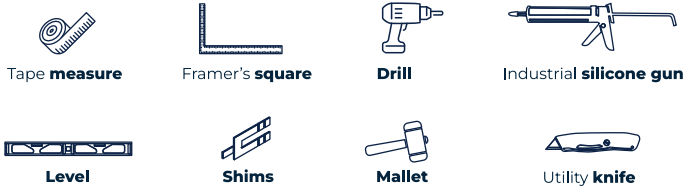
HSE REGULATIONS



Check List

- Personal **protective equipment**
- Work **tools**
- Tools **conditions**
- Safety **precautions**
- Cleanliness **area**

TOOLS & MATERIALS



Introduction

- The **LR420** system is a casement window system.
- This guide illustrates the correct way to install the system
- Please follow all the steps carefully.
- If you have any questions, **please contact LINEA ROSSA**
- This installation guide is intended as a general reference only.**

Extra Installation Notes

- Transport boxes with suitable support to avoid spoilage. If forklift is used, bind boxes when lifting or moving. Be especially careful about bumping.
- After all materials are received, in terms of quantity and quality should be checked, in case of any mismatch in shipment should be reported to the authority immediately.
- Installation instructions are of a general nature and will cover any conditions you may encounter. May not be covered. Shop drawings and/or assembly manuals specially prepared.
- If you have any questions about the installation, Please contact the official for clarification before proceeding

WARNING



Spot test is recommended before using any **cleaning agent and abrasive type cleaners should never be used.**

After the product is accepted and received by the contractor, any damage or **installation problems are no longer the responsibility of LINEA ROSSA.**

CONTENTS OF LR-420 PACKAGE



✓ **Assembly** Screw



✓ **Screw** Cover



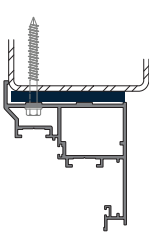
Make sure the following materials are included in the package

Note

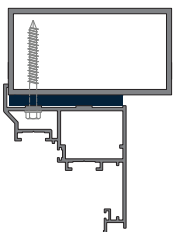
Substrate applications

Please see shop drawing for edge distance and screw type.

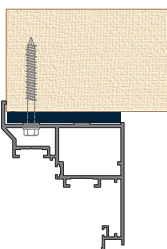
STEEL



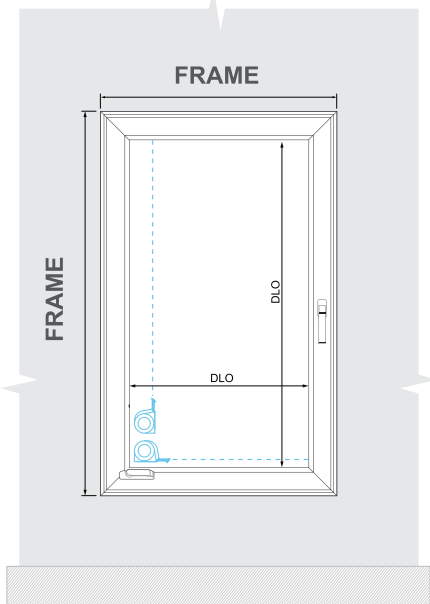
ALUMINUM



WOOD



Inspection



- The rough opening should be checked for the correct size as determined by dimensions listed in the architectural specifications an the shop drawings.
- Measure rough opening in several places to determine variations.
- Check all the material upon arrival for quantity and damage.

LR420

Casement Window System

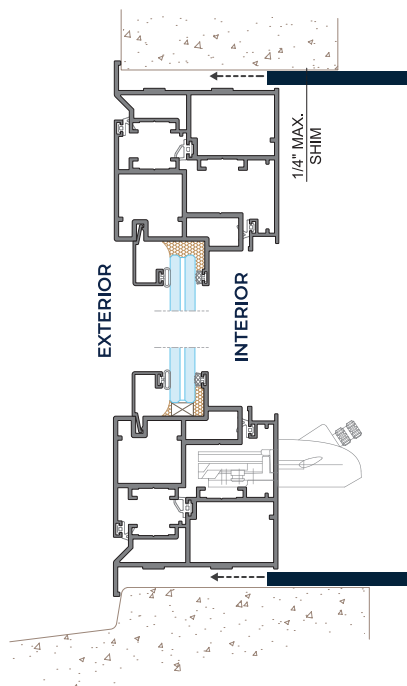
INSTALLATION GUIDE



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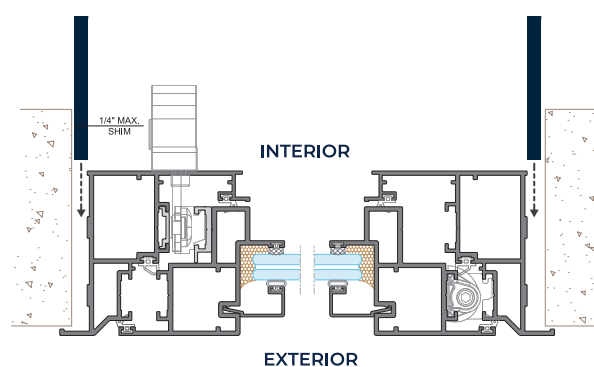
First Panel Installation

STEP 1



✓ Check anchor installation from the shop drawings.

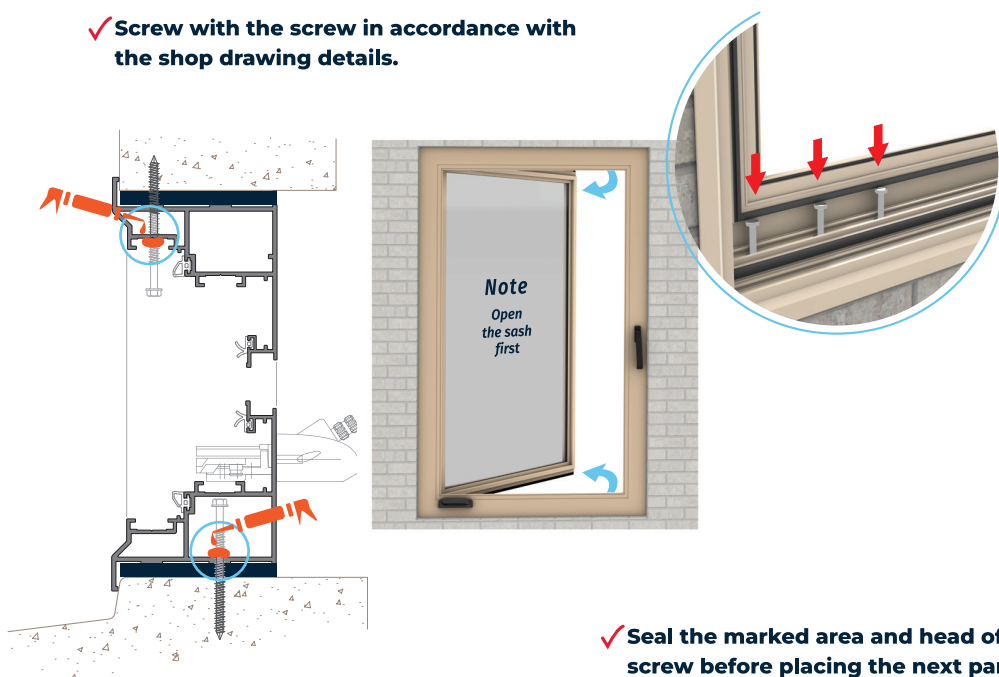
✓ Place the panel, Place the shim blocks.



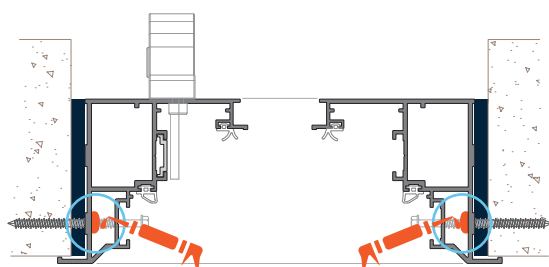
STEP 2

First Panel Installation

✓ Screw with the screw in accordance with the shop drawing details.

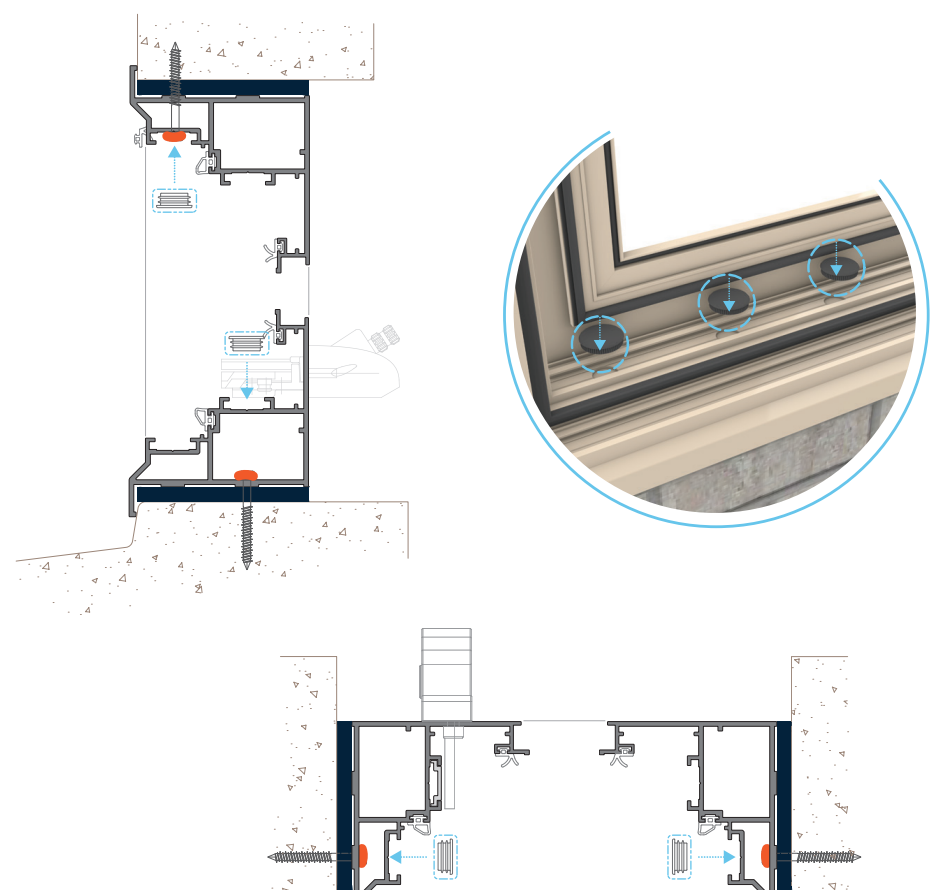


✓ Seal the marked area and head of screw before placing the next panel.



STEP 3

Put the final covers



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LR420

Casement Window System

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STEP 4

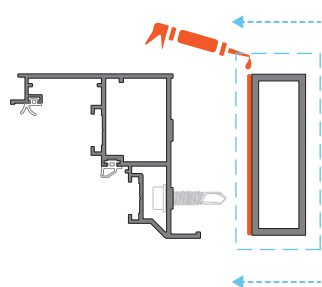


Put the final covers



STEP 5

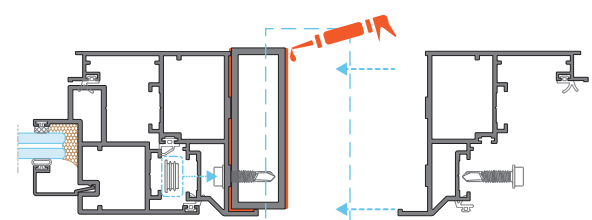
Unclipped mullion applicaitons



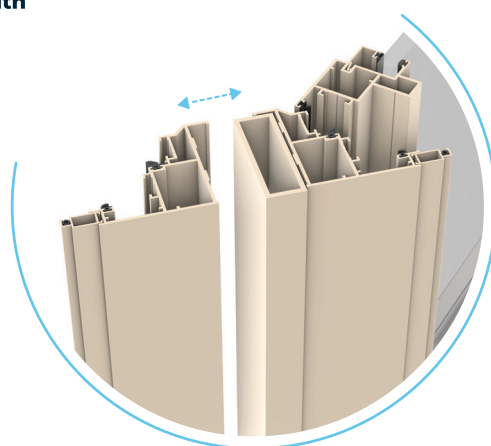
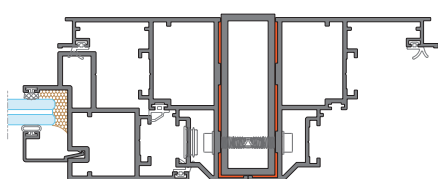
First of all:

- ✓ Check the mullion profile from shop drawing of the project. Make sure the mullion is correct.
- ✓ Put the silicone on marked area of mullion profile. (It may product on the frame profile by the Linea Rossa)
- ✓ Screw the assembly screws and close with the screw cover.

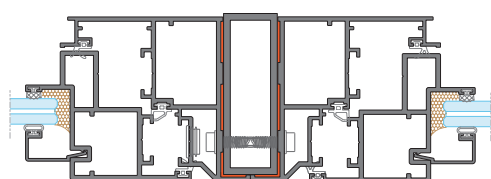
- 2 ✓ Put the silicone marked area of the mullion again. Bring the second panel.



- 3 ✓ Screw the assembly screws and close with the screw cover.



FINAL



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